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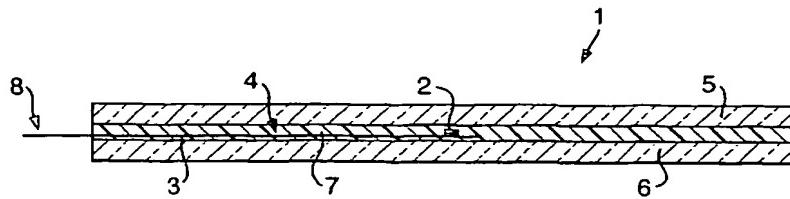
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(54) Title: LAMINATED GLAZING PANEL



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(57) Abstract: A laminated glazing panel is disclosed comprising two glass plies and a plastic ply having one or more light emitting diodes mounted on a circuit board laminated between the glass plies, forming an LED device. The circuit board is ordinarily a flexible circuit board comprising a substrate (of, for example, polyimide or polyester) and a conductive layer (for example, a copper foil or conductive ink). Preferably, the plastics ply has a thickness before lamination of 2 mm or lower and the thickness of the laminated glazing panel is 8 mm or lower. A plurality of light emitting diodes may be mounted on the flexible circuit board and laminated between the glass plies; the resultant glazing panel may further comprise indicia on at least one ply. Also disclosed are two processes for the production of a laminated glazing panel, each comprising positioning an LED device in a cut-out in a plastic ply and interleaving the plastic ply between two glass plies, prior to laminating the plies. One or more plastic plies may be used, and the LED device may be coated in a plastic material. Laminated glazing panels of the invention may be used in a window, door or screen.